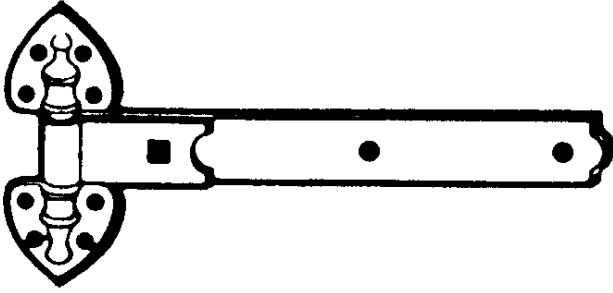


Old Fashioned Heavy Duty Reversible Hinges Mounting Instructions (18", 20", & 24")



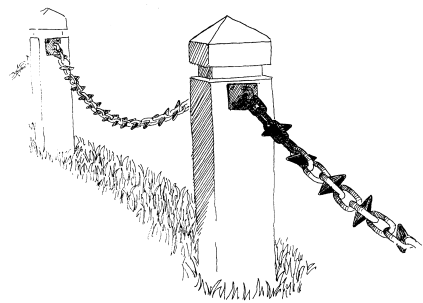
The 18, 20, and 24 inch hinges have a $\frac{5}{8}$ inch pin and use the #3 cast iron cup (2 $\frac{1}{2}$ inch wide).

Fasten the two straps to the door/gate at the desired location. Ensure that they are perpendicular to the hinge side of the door/gate. The pin end of the hinge should protrude past the hinge side of the door/gate. If the edge of the cast iron cups are to be mounted $\frac{1}{4}$ inch from the edge of the door/gate opening the distance from the center of the square hole to the edge of the door jam/gate post should be 1 $\frac{1}{2}$ inches *including the width of*

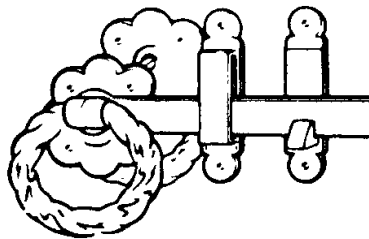
the gap between the door/gate and the door frame/post. #12 screws, a minimum of 2 inches long (an appropriate size pilot hole to prevent wood splitting is recommended) should be driven in at each of the bevelled holes in the strap. A $\frac{1}{2}$ inch diameter carriage bolt (long enough to penetrate the door and allow for a washer and nut) should be inserted in the square hole in the strap, through a $\frac{1}{2}$ inch hole drilled through the door. A washer and nut are tightened on the back side of the door.

The cups should be securely fastened to the door frame using a minimum of 2 inch long #12 screws (an appropriate size pilot hole to prevent wood splitting is recommended). Using blocks and/or shims place the gate/door in the intended location. Install the bottom cup on both hinges using only two screws. Remove the shims and check that the gate/door swings and aligns properly. When the gate/door fits properly install the two top cast iron cups and all fasteners.

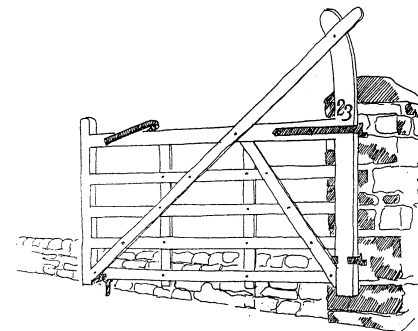
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